



**The Marine Products Export Development  
Authority (Ministry of Commerce & Industry, Govt. of India)**

27-1-6, 2nd Floor, Pattabhi Plaza, J.P. Road, Bhimavaram-534 202  
West Godavari District, Andhra Pradesh, India Telephone: +91-8816-297410  
E-mail: lab.bhi@mpeda.gov.in Web: www.mpeda.gov.in

फासं/FileNo: AP4-TECH/POG/1/2020-O/o QC LAB BHIMAVARAM

दिनांक/Date: 03/04/2024

**CORRIGENDUM NO:1**

**TENDER ID: AP4-TECH/POG/1/2020-O/o QC LAB BHIMAVARAM**

With reference to the tender published by MPEDA for the refilling and supply of various gas cylinders to MPEDA Quality Control Laboratory at Bhimavaram vide TENDER ID.AP4-TECH/POG/1/2020-O/o QC LAB BHIMAVARAM, dated 20.03.24, following to be noted:

Few amendments are made to technical specifications on gas purity. The revised specifications are given below:

Sl. No.	Existing Item and Specification/purity	Revised specification
1	UHP Helium 99.9999%, O <sub>2</sub> : <2.0ppm N <sub>2</sub> : <4.0ppm CO+CO <sub>2</sub> : <0.5ppm THC: <0.5ppm H <sub>2</sub> O: <2.0ppm	UHP Helium <b>99.9995%</b> , O <sub>2</sub> +Ar: <b>≤1.0</b> ppm N <sub>2</sub> : < <b>2.0</b> ppm <b>MOISTURE: &lt;0.5ppm</b> CO+CO <sub>2</sub> : <0.5ppm THC: <0.5ppm H <sub>2</sub> O: < <b>0.5</b> ppm
2	UHP Nitrogen 99.9995%, O <sub>2</sub> : <2.0ppm H <sub>2</sub> O: <2.0ppm Ar: <3.0ppm CO+CO <sub>2</sub> : <1.0ppm THC: <0.2ppm	UHP Nitrogen <b>99.999%</b> , O <sub>2</sub> : <2.0ppm H <sub>2</sub> O: <2.0ppm Ar: <3.0ppm CO+CO <sub>2</sub> : <1.0ppm THC: <0.2ppm
2	Argon Gas 99.996% O <sub>2</sub> : <2.0ppm CO+CO <sub>2</sub> : <0.5ppm THC: <0.5ppm H <sub>2</sub> O: <5.0ppm	Argon Gas 99.996% <b>N<sub>2</sub>: &lt;4.0ppm</b> O <sub>2</sub> : <2.0ppm CO+CO <sub>2</sub> : <0.5ppm THC: <0.5ppm H <sub>2</sub> O: <5.0ppm

Submit the quotations with the above revised specifications. All other terms and conditions in the tender remain unchanged.

Sd/-  
Assistant Director  
MPEDA QC Laboratory  
Bhimavaram, Andhra Pradesh